SAFETY DATA SHEET

SECTION 1 : IDENTIFICATION

Product Name: Gemcitabine Hydrochloride for Injection, USP - 1 gram/vial
Product Use/Restriction: Antineoplastic.
Manufacturer Name: Fresenius Kabi USA, LLC
Address: Three Corporate Drive
Lake Zurich, Illinois 60047
General Phone Number: (847) 550-2300
Customer Service Phone Number: (888) 386-1300
Health Issues Information: (800) 551-7176
SDS Creation Date: December 08, 2010
SDS Revision Date: June 10, 2015

SECTION 2 : HAZARD(S) IDENTIFICATION

GHS Pictograms:

Signal Word: DANGER.
GHS Class:
- Serious Eye Damage. category 1.
- Skin corrosion. category 1.
- Specific Target Organ Toxicity - STOT Repeated exposure RE. category 1 (LUNG, LIVER).
- Respiratory sensitisation. category 1.
- Reproductive toxicity. Category 1A.
- Germ cell mutagenicity. Category 2.
- Skin Sensitization. category 1.
- Specific Target Organ Toxicity - STOT, Single Exposure SE. Category 3.
- Reproductive toxicity. Effects on or via lactation.

Hazard Statements:
- Causes serious eye damage.
- Causes severe skin burns and eye damage.
- Causes damage to organs through prolonged or repeated exposure.
- May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- May damage fertility or the unborn child.
- Suspected of causing genetic defects.
- May cause an allergic skin reaction.
- May cause respiratory irritation.

Precautionary Statements:
- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Avoid breathing dust/fume/gas/mist/vapours/spray.
- Avoid contact during pregnancy and while nursing.
- Do not eat, drink or smoke when using this product.
- Use only outdoors or in a well-ventilated area.
- Contaminated work clothing should not be allowed out of the workplace.
- Wear protective gloves/protective clothing/eye protection/face protection.
- In case of inadequate ventilation wear respiratory protection.
- IF SWALLOWED: Rinse mouth. Do not induce vomiting.
- IF ON SKIN: Wash with plenty of water.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- IF exposed or concerned: Get medical advice/attention.
- Take off contaminated clothing and wash it before reuse.
- Store in a well-ventilated place. Keep container tightly closed.

Emergency Overview:
- WARNING! Toxic. Reproductive effects. As an antineoplastic agent, this material is a suspect carcinogen. This product is intended for therapeutic use only when prescribed by a physician. Potential adverse reactions from prescribed doses and overdoses are described in the package insert.
- Route of Exposure: Inhalation Ingestion
- Potential Health Effects: Eye contact Skin Absorption
- Eye: Contact with eyes may cause irritation.
- Signs/Symptoms: Possible adverse reactions include: Myelosuppression, hepatic enzyme abnormalities, renal dysfunction, nausea, vomiting, pain, fever, rash, dyspnea, constipation, diarrhea, hemorrhage.
infection, alopecia, stomatitis, somnolence, and paresthesias. Occupational exposure has not been fully investigated.

**SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS**

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS#</th>
<th>Ingredient Percent</th>
<th>EC Num.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrochloric acid</td>
<td>7647-01-0</td>
<td>As needed to adjust pH</td>
<td></td>
</tr>
<tr>
<td>Sodium Hydroxide</td>
<td>1310-73-2</td>
<td>As needed to adjust pH</td>
<td></td>
</tr>
<tr>
<td>Gemcitabine (as Gemcitabine Hydrochloride)</td>
<td>122111-03-9</td>
<td>1 gm/vial</td>
<td></td>
</tr>
<tr>
<td>Mannitol</td>
<td>69-65-8</td>
<td>1 gm/vial</td>
<td></td>
</tr>
<tr>
<td>Sodium Acetate Trihydrate</td>
<td>6131-90-4</td>
<td>62.5 mg/vial</td>
<td></td>
</tr>
</tbody>
</table>

**SECTION 4 : FIRST AID MEASURES**

- **Eye Contact:** Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.
- **Skin Contact:** Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists. Get medical attention if irritation develops or persists.
- **Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.
- **Ingestion:** If conscious, flush mouth out with water immediately. Call a physician or poison control center immediately. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person.
- **Other First Aid:** For Adverse Event Information, please call (800) 551-7176.

**SECTION 5 : FIRE FIGHTING MEASURES**

- **Flash Point:** Not established.
- **Flash Point Method:** Not established.
- **Auto Ignition Temperature:** Not established.
- **Lower Flammable/Explosive Limit:** Not established.
- **Upper Flammable/Explosive Limit:** Not established.
- **Fire Fighting Instructions:** Evacuate area of unprotected personnel. Use cold water spray to cool fire exposed containers to minimize risk of rupture. Do not enter confined fire space without full protective gear. If possible, contain fire run-off water.
- **Extinguishing Media:** Use alcohol resistant foam, carbon dioxide, dry chemical, or water fog or spray when fighting fires involving this material. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- **Protective Equipment:** As in any fire, wear Self-Contained Breathing Apparatus (SCBA), MSHA/NIOSH (approved or equivalent) and full protective gear.
- **Hazardous Combustion Byproducts:** Thermal decomposition products may include smoke and toxic fumes. Oxides of carbon, oxides of nitrogen and other organic substances may be formed. Other undetermined low molecular weight hydrocarbon compounds may be released in small quantities depending upon specific conditions of combustion.

**SECTION 6 : ACCIDENTAL RELEASE MEASURES**

- **Personal Precautions:** Evacuate area and keep unnecessary and unprotected personnel from entering the spill area. Avoid personal contact and breathing dust. Use proper personal protective equipment as listed in Section 8.
- **Environmental Precautions:** Avoid runoff into storm sewers, ditches, and waterways.
- **Methods for containment:** This material will settle out of the air.
- **Methods for cleanup:** Use an industrial vacuum cleaner with a high efficiency filter to clean up dust. Avoid dust generation.

**SECTION 7 : HANDLING and STORAGE**

- **Handling:** When handling pharmaceutical products, avoid all contact and inhalation of vapor, mists and/or fumes. Use with adequate ventilation. Use only in accordance with directions.
- **Storage:** Store at controlled room temperature 20 to 25°C (68 to 77°F). [See USP Controlled Room Temperature].
Work Practices: Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

Hygiene Practices: Wash thoroughly after handling. Avoid contact with eyes and skin. Avoid inhaling dust, vapor or mist.

SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

Engineering Controls: General ventilation is sufficient if this product is being used in a controlled medical setting (clinic, hospital, medical office) for its sole intended parenteral (injection) purpose. Otherwise, use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls including use of a biosafety cabinet / fume hood to control airborne levels below recommended exposure limits.

Eye/Face Protection: Chemical splash goggles. Wear a face shield also when splash hazard exist.

Skin Protection Description: Wear appropriate protective gloves. Consult glove manufacturer's data for permeability data. Nitrile rubber or natural rubber gloves are recommended.

Respiratory Protection: No personal respiratory protective equipment is normally required when this product is being used/administered by a licensed healthcare practitioner (i.e. an end-user such as a clinician / doctor / nurse) for its sole intended parenteral (injection) purpose in a controlled medical setting. The need for respiratory protection will vary according to the airborne concentrations and environmental conditions. A NIOSH approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances. Consult the NIOSH web site (http://www.cdc.gov/niosh/nptl/topics/respirators/) for a list of respirator types and approved suppliers.

OTHER PROTECTIVE: Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.

EXPOSURE GUIDELINES

*Hydrochloric acid:*

| Guideline ACGIH | TLV-STEL: 2 ppm(ceiling) |
| Guideline OSHA | OSHA PEL-STEL 5 ppm Ceiling/Peak |
| British Columbia Canada | OEL-ceiling./Peak.: 2 ppm |

SECTION 9: PHYSICAL and CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Lyophilized powder.</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not established.</td>
</tr>
<tr>
<td>Melting Point</td>
<td>Not established.</td>
</tr>
<tr>
<td>Solubility</td>
<td>Soluble. in water.</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Not established.</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>Not established.</td>
</tr>
<tr>
<td>Percent Volatile</td>
<td>Not established.</td>
</tr>
<tr>
<td>pH</td>
<td>Not established.</td>
</tr>
<tr>
<td>Molecular Formula</td>
<td>Mixture</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>299.66</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not established.</td>
</tr>
<tr>
<td>Flash Point Method</td>
<td>Not established.</td>
</tr>
<tr>
<td>Auto Ignition Temperature</td>
<td>Not established.</td>
</tr>
</tbody>
</table>

SECTION 10: STABILITY and REACTIVITY

<table>
<thead>
<tr>
<th>Property</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical Stability</td>
<td>Stable under normal temperatures and pressures.</td>
</tr>
<tr>
<td>Hazardous Polymerization</td>
<td>Not reported.</td>
</tr>
<tr>
<td>Incompatible Materials</td>
<td>May react with strong oxidizing agents (peroxides, permanganates, nitric acid, etc.).</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>Property</th>
<th>Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Teratogenicity</td>
<td>Pregnancy Category D: Can cause fetal harm when administered to a pregnant woman.</td>
</tr>
<tr>
<td>Hydrochloric acid:</td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td>Inhalation - Rat LC50: 45000 mg/m3/5M [Lungs, Thorax, or Respiration - Acute pulmonary edema] Inhalation - Rat LC50: 8300 mg/m3/30M [Lungs, Thorax, or Respiration - Acute pulmonary edema] Inhalation - Mouse LC50: 8300 mg/m3/30M [Lungs, Thorax, or Respiration - Acute pulmonary edema] (RTECS)</td>
</tr>
<tr>
<td>Sodium Hydroxide:</td>
<td></td>
</tr>
<tr>
<td>RTECS Number</td>
<td>WB4900000</td>
</tr>
<tr>
<td>Eye</td>
<td>Eye - Rabbit Standard Draize test.: 400 ug Eye - Rabbit Standard Draize test.: 50 ug/24H (RTECS)</td>
</tr>
</tbody>
</table>
Skin: Administration onto the skin - Rabbit Standard Draize test.: 500 mg/24H
Ingestion: Oral - Rabbit LDLo: 500 mg/kg [Details of toxic effects not reported other than lethal dose value]

Gemcitabine (as Gemcitabine Hydrochloride):
RTCEC Number: HA3840000
Other Toxicological Information:
Intravenous. - Rat LD50: 236 mg/kg [Details of toxic effects not reported other than lethal dose value]
Intravenous. - Mouse LD50: 500 mg/kg [Details of toxic effects not reported other than lethal dose value]
Intravenous. - Human TLDo: 10 mg/kg/22W (intermittent) [Behavioral - muscle weakness Gastrointestinal - nausea or vomiting Tumorigenic - active as anti-cancer agent] Intravenous. - Human TLDo: 7.5 mg/kg/2W (intermittent) [Blood - thrombocytopenia] Intravenous. - Human TLDo: 5 mg/kg/2W (intermittent) [Blood - leukopenia Blood - thrombocytopenia] Intravenous. - Human TLDo: 50 mg/kg/2W (intermittent) [Behavioral - headache Blood - thrombocytopenia Nutritional and Gross Metabolic - body temperature increase] Intravenous. - Human TLDo: 75 mg/kg/3W (intermittent) [Blood - granulocytopenia Blood - thrombocytopenia] Intravenous. - Mouse TLDo: 15 mg/kg [Reproductive - Maternal Effects - parturition Reproductive - Fertility - post-implantation mortality (e.g., dead and/or resorbed implants per total number of implants) Reproductive - Fertility - litter size (e.g., number fetuses per litter; measured before birth)] Intravenous. - Mouse TLDo: 15 mg/kg [Reproductive - Maternal Effects - other effects Reproductive - Effects on Embryo or Fetus - fetotoxicity (except death, e.g., stunted fetus) Reproductive - Effects on Embryo or Fetus - fetal death]

Mannitol:
RTCEC Number: OP260000
Ingestion:
Oral - Rat LD50: 13500 mg/kg [Details of toxic effects not reported other than lethal dose value]
Oral - Mouse LD50: 22 gm/kg [Behavioral - Somnolence (general depressed activity); Gastrointestinal - Ulceration or bleeding from small intestine]
Other Toxicological Information:
Intravenous. - Rat LD50: 9690 mg/kg [Details of toxic effects not reported other than lethal dose value]
Intravenous. - Mouse LD50: 7470 mg/kg [Details of toxic effects not reported other than lethal dose value]
Intraperitoneal. - Mouse LD50: 14 gm/kg [Details of toxic effects not reported other than lethal dose value]

Sodium Acetate Trihydrate:
RTCEC Number: AJ4580000
Eye:
Eye - Rabbit Standard Draize test. : 10 mg [mild]
Skin:
Acute Toxicity: LD50 Dermal Rabbit: 10 mg/kg
Inhalation:
Inhalation - Rat LC50 : >30 gm/m3/1H [Details of toxic effects not reported other than lethal dose value]
Ingestion:
Oral - Rat LD50 : 3530 mg/kg [Details of toxic effects not reported other than lethal dose value]
Oral - Mouse LD50 : 6891 mg/kg [Details of toxic effects not reported other than lethal dose value]
Other Toxicological Information:
Intravenous. - Mouse TLDo: 1195 mg/kg [Details of toxic effects not reported other than lethal dose value]
Intravenous. - Rabbit LDLo: 1300 mg/kg [Behavioral - toxic psychosis Behavioral - fluid intake Kidney/Ureter/Bladder - urine volume increased] Subcutaneous - Mouse LD50: 3200 mg/kg [Details of toxic effects not reported other than lethal dose value]

SECTION 12: ECOLOGICAL INFORMATION
Ecotoxicity: No ecotoxicity data was found for the product.
Environmental Stability: No environmental information found for this product.

SECTION 13: DISPOSAL CONSIDERATIONS
Waste Disposal: Dispose of in accordance with Local, State, Federal and Provincial regulations.

SECTION 14: TRANSPORT INFORMATION
DOT Shipping Name: Not Regulated.
DOT UN Number: Not Regulated.

SECTION 15: REGULATORY INFORMATION
Hydrochloric acid:
Canada IDL: Identified under the Canadian Hazardous Products Act Ingredient Disclosure List: 0.1%.845(502)

Sodium Hydroxide:
TSCA Inventory Status: Listed
Canada DSL: Listed
Mannitol:
TSCA Inventory Status: Listed
EINECS Number: 200-711-8
Canada DSL: Listed
Sodium Acetate Trihydrate:
TSCA Inventory Status: Listed
EINECS Number: 204-823-8
Canada DSL: Listed

SECTION 16 : ADDITIONAL INFORMATION

HMIS Ratings:
SDS Creation Date: December 08, 2010
SDS Revision Date: June 10, 2015
SDS Format:

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